



PPS Revision Notice

As of September 23, 2019, the following PPS's have been released, having been revised as noted below:

PPS 9.19, Issue 13 - Automatic Crimping of Size 16 - 22 Electrical Contacts

- Replaced throughout PPS where "Bombardier" is specified with "De Havilland Aircraft of Canada Limited" or "De Havilland Canada" as the DASH 8 program is under new ownership.
- For Facility Approval section, replaced Bombardier Toronto Materials Technology with De Havilland Canada Engineering.
- Replaced procedure and requirements for qualification of crimp tools with cross-reference to [PPS 9.55](#) (Qualification of Crimp Tools).
- Specified testing for qualification of crimp tools shall be performed at a BAERD GEN-018 approved lab only.

PPS 9.20, Issue 12 - Protective Treatment and Decorative Surface Finish Code System

- Replaced throughout PPS where "Bombardier" is specified with "De Havilland Aircraft of Canada Limited" or "De Havilland Canada" as the DASH 8 program is under new ownership.
- Clarified the scope of this PPS is for crimping of size 8 - 0 electrical connector pin and socket contacts to electrical wires only (as per PPS title).
- For Facility Approval section, replaced Bombardier Toronto Materials Technology with De Havilland Canada Engineering.
- Specified during facilities approval, test samples should also meet the tensile testing specified in [PPS 9.55](#) (Qualification of Crimp Tools).
- Replaced procedure and requirements for qualification of crimp tools with cross-reference to [PPS 9.55](#).
- Specified testing for qualification of crimp tools shall be performed at a BAERD GEN-018 approved lab only.
- Added new Maintenance of Equipment section.

PPS 10.43, Issue 17 - Fabrication of 350°F Cure Epoxy Resin Pre-Impregnated, Fibre Reinforced Composite Parts

- Replaced throughout PPS where "Bombardier" is specified with "De Havilland Aircraft of Canada Limited" or "De Havilland Canada" as the DASH 8 program is under new ownership.
- Added the option to repair surface scratches and resin starved area according to PPS 10.40 in addition to PPS 34.34.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.



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- In place of “appropriate department”, specified to notify Plant Engineering before expiry of the current autoclave Pressure Vessel Safety Certificate, so that necessary servicing may be completed and a valid certificate issued.

PPS 10.48, Issue 15 - Fabrication of 280°F Cure, Phenolic Resin Pre-Impregnated, Fibre Reinforced Composite Parts

- Replaced throughout PPS where “Bombardier” is specified with “De Havilland Aircraft of Canada Limited” or “De Havilland Canada” as the DASH 8 program is under new ownership.
- Added the option to repair surface scratches and resin starved area according to PPS 10.40 in addition to PPS 34.34.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.
