



# PPS Revision Notice

As of February 20, 2020, the following PPS's have been released, having been revised as noted below:

## **PPS 9.01, Issue 31 - Crimping Electrical Terminal Lugs to Copper Wire**

- Replaced throughout PPS where "Bombardier" is specified with "De Havilland Aircraft of Canada Limited" or "De Havilland Canada".
- Added figure to define part number for heat shrinkable tubing, M23053/5 and M23053/8.
- Added details for TE Connectivity RT555 heat shrinkable tubing.
- Specified lugs in Table II are copper/tin lugs.
- Added new table, Table III, for copper/nickel lugs (i.e, TE Connectivity 50831-1, 50832 and 50832-1 Strato-Therm terminal copper/nickel lugs).
- Added 3D pictorial of indentor and nest to Figure 5.
- Specified orientation of lugs depicted in Figure 5 applies to TE Connectivity crimp tool 1490749-1 (i.e., the importance of positioning terminal lugs into the crimp tool).
- Added non-insulated TE Connectivity Solistrand terminal lug 1-331420-0 for 4 AWG wire crimps. Tool installation shall be 1490749-1 crimp tool with 1-1490413-1 nest and 1490414-2 indenter.
- Modified crimp instructions for TE Connectivity 1490749-1 hydraulic crimp tool to reflect that of the current manufacturer's technical data sheet.

## **PPS 11.05, Issue 6 - Storage of DASH 8 Aircraft**

- Replaced throughout PPS where "Bombardier" is specified with "De Havilland Aircraft of Canada Limited" or "De Havilland Canada".
- Replaced "Bombardier Aerospace Materials Laboratory" with a "De Havilland Canada approved laboratory".
- Replaced F13, Type 3 with F13, Grade 3.

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This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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