



PPS Revision Notice

As of July 10, 2020, the following PPS's have been released, having been revised as noted below:

PPS 2.20, Issue 21 - Installation of Bolts and Screws

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Specified "MRB" (Material Review Board) to include DHC/BA MRB and DHC/BA delegated MRB.
- Corrected final hole tolerance typo for 7/16" nominal thread size (was 70.467" corrected to 0.467"). See [Table I](#).
- Deleted part number NAS4402 as superseded by part number NAS7402; deleted part number NAS4403 as superseded by part number NAS7403; deleted part number NAS4404 as superseded by part number NAS7404; deleted part number NAS4405 as superseded by part number NAS7405; deleted part number NAS4406 as superseded by part number NAS7406; deleted part number NAS4407 as superseded by part number NAS7407; deleted part number NAS4703 as superseded by part number NAS8603; deleted part number NAS4704 as superseded by part number NAS8604; deleted part number NAS4705 as superseded by part number NAS8605; deleted part number NAS4707 as superseded by part number NAS8607; deleted part number NAS4705 as superseded by part number NAS8605; deleted part number NAS4706 as superseded by part number NAS8606; deleted part number NAS4803 as superseded by part number NAS8703; deleted part number NAS4804 as superseded by part number NAS8704 as per EO7336. See [Table II](#).
- Replaced DSC 228-* part number with superseding B0203073-* part number as per Supersession List EO7336 (with the exception of DSC228-16). See [Table IV](#).
- Specified Torque Code A for B0203072 barrel nut (DSC 228-16 barrel nut superseded by B0203072-16S). See [Table IV](#).
- Replaced DSC 71-* part number with superseding B0203025-* part number as per Supersession List EO7336.
- Specified Torque Code C for MS20004 bolt. See [Table IV](#).
- Deleted use of all F1 zinc chromate primer according to [PPS 34.02](#). Where F1 zinc chromate primer is specified, apply F19 Type 2 primer according to [PPS 34.08](#).

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.



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PPS 2.64, Issue 14 - Installation of Potting Type Sandwich Panel Fasteners

- Replaced throughout PPS where “Bombardier” is specified with “De Havilland Aircraft of Canada Limited” or “DHC”.
- Specified that NAS 1836-08-06 inserts are interchangeable with TYE2001-08-06 inserts as permitted by EO7336.
- Specified to refer to [PPS 13.23](#) for the temperature and relative humidity requirements, deleted the details from this PPS.
- Added Disposal of Chemical Wastes section.
- Revised Storage information (i.e., specified storage temperature of resins shall be at 60 to 90°F in place of 60 to 80°F, etc.).

PPS 13.26, Issue 15 - General Subcontractor Provisions

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Specified that subcontractors should also specify the program applicability when submitting an RFD request.
- Specified that for DASH 8 design, only the specified revision of an applicable BAPS is considered equivalent to the respective PPS (see [Table I](#)).
- Specified use of all other Bombardier documents on the DASH 8 programs are at frozen revisions (i.e., BAERD GEN, BAMS, etc.) as that stated on June 1, 2019.
- Specified that unless a specific issue or revision is indicated on any references in a PPS, the issue of the reference documents specified in a PPS in effect at the time of manufacture shall form a part of that PPS to the extent indicated with the applicable PPS.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.
