



PPS Revision Notice

As of September 11, 2020, the following PPS's have been released, having been revised as noted below:

PPS 10.35, Issue 23 - Fabrication of 250°F Cure Epoxy Resin Pre-Impregnated, Fibre Reinforced Composite Parts

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Revised Facilities Requirements section.
- Added the option to repair surface scratches and resin starved area according to [PPS 10.40](#) in addition to [PPS 34.34](#).
- Specified that suppliers, subcontractors and partners are responsible for ensuring that their own environmental, health and safety precautions satisfy the appropriate local government regulations.
- Specified to always use the oldest stock first (i.e., first in/first out (FIFO) basis).

PPS 21.19, Issue 17 - Sealing Removable Parts

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Replaced discontinued MS-143HN with MS-143XD.
- Added new Disposal of Chemical Wastes section.

PPS 25.23, Issue 11 - Bonding using DHMS A6.11 Type I Class 1 Adhesive

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Specified that use of BAERD GEN-023 is frozen at Revision A.
- Revised Facilities section.
- Added new Preparation of Adhesives section.
- Clarified that the minimum 24 hour cure is at room temperature.
- Added new Disposal of Chemical Wastes section.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.



DE HAVILLAND AIRCRAFT
OF CANADA LIMITED

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PPS 25.65, Issue 6 - DSC 479-1 One Part Urethane Adhesive

- This PPS is hereby cancelled.
- Specified that where use of this PPS or DSC 479-1 adhesive is specified, use the following superseding adhesive and apply according to the respective PPS's:
 - For clear interior parts, bond using DSC 233-1 (clear) adhesive according to [PPS 25.50](#).
 - For all other parts, bond using DHMS A6.12 Type I adhesive according to [PPS 25.52](#).

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