



PPS Revision Notice

As of 13 October 2020, the following PPS's have been released, having been revised as noted below:

PPS 1.09, Issue 31 - Drilling and Reaming

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Specified use of BAMS 569-001 at frozen revision B.
- Specified the term "MRB" (Material Review Board) is considered to include DHC/BA MRB and DHC/BA delegated MRB.
- Added new TS.561.11.67 standard end mill reamer.
- Added new TS.561.11.68 stubby end mill reamers.

PPS 15.04, Issue 11 - Use of Markers for Marking Aircraft Parts and Assemblies

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Corrected typo in paragraph referencing in paragraphs 5.1.4.1, 5.3.1 and 6.1 (i.e., reference should be to paragraph 5.1.4, not paragraph 5.1.3).
- Updated part number from C84201 to 84201 for Avery broad Marks-A-Lot Chisel Tip markers. Deleted discontinued part number C85201. Added part number Chisel Tip 86201.
- Deleted discontinued Mark Tex Corp. Action Marker MK DALO 83.
- Newell Brands dropped the Sanford branding and only goes by Sharpie (i.e., Fine Sharpie 13401 (T.E.C) and 30001).
- Deleted discontinued Broad 6000 Faber Castell 6001 non-permanent marker.
- Deleted discontinued Vis-à-Vis Sanford 1601 non-permanent marker. Updated manufacturer name of 16001 non-permanent marker to Newell Brands.
- Specified to refer to PPS 31.17 for safety precautions for handling and usage of solvents.

PPS 31.07, Issue 16 - Cleaning and Stripping of Painted Surfaces

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Specified use of BAERD GEN-018 at frozen Revision E.
- Specified a limit of two times a part can be immersion stripped without MRB approval.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.



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PPS 31.17, Issue 49 - Solvent Usage

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Specified solvent choices for situations called out in PPS 9.48.
- Specified solvent choices for situations called out in PPS 20.01.
- Specified use of DS804 or MEK for cleaning equipment (ref. PPS 34.03).
- Deleted details for F14 primed surfaces for situations described for PPS 34.03 as no such reference in PPS 34.03.
- Added option of Esol-146 as an acceptable solvent choice as reference in PPS 34.11 for new aircraft and all surfaces.
- Added new Disposal of Chemical Wastes section.
- Specified to always use the oldest stock first (i.e., first in/first out (FIFO) basis).

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