



PPS Revision Notice

As of June 24, 2021, the following PPS's have been released, having been revised as noted below:

PPS 9.09, Issue 23 - Splicing Electrical Wires

- Thomas & Betts is currently ABB Electrification Canada ULC.
- Amended wire sizes for DSC 44 as per new DSC 44, issue C, release.
- Revised crimp tools for DSC 44 connectors.
- Deleted reference to Tyco, AMP and Raychem as company name is currently TE Connectivity.

PPS 16.01, Issue 24 - Application of Hard and Soft Film (F13) Corrosion Preventive Compound

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Added Socopac 65H option to DHMS C4.12 Grade 4 Type II.
- Specified to always use the oldest stock first (i.e., first in/first out (FIFO) basis).

PPS 34.03, Issue 32 - Application of Polyurethane Enamel (F24 & F37)

- Specified this is a jointly owned PPS by both De Havilland Aircraft of Canada Limited and Bombardier Inc.
- Added F24 and F37 finish coded to PPS title.
- Specified for DASH 8 program, the following BA specifications are frozen at the specified revision; BAERD GEN-007, Rev. C; BAERD GEN-023, Rev A; and BAPS 138-055, Rev. D.
- Specified for laboratory approval for DASH 8 program shall be to DAGER-006.
- Allowed use of alternate equipment cleaning methods, provided all equipment is completely free of primer and contaminants prior to the next use of such equipment.

PPS 37.04, Issue 21 - Fusion Welding of Ferrous and Nickel Alloys

- Replaced throughout PPS where "Bombardier" is specified with "De Havilland Aircraft of Canada Limited" or "DHC".
- Deleted reference to 7140 and H-11 Mod alloys when cross referencing to [PPS 37.09](#) for special welding procedures.
- Specified that all testing and evaluation specified herein must only be performed by laboratories accredited according to DAGER-006.
- Defined MRB.
- In addition to the requirements specified in PPS 13.39, added additional personnel requirements.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.
